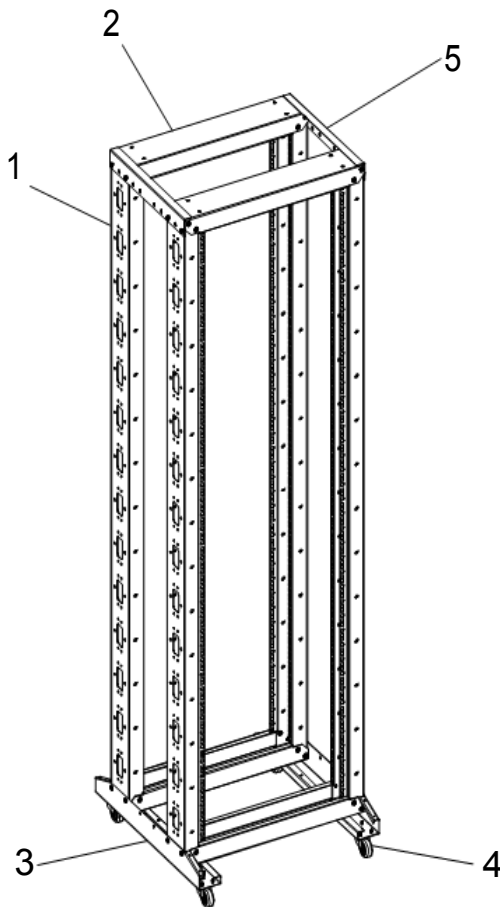


## 4-POST Open Frame Rack Assembly Instruction

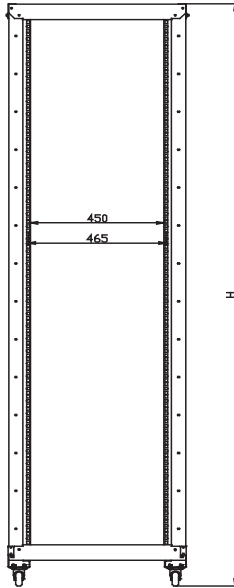


### Packaging List

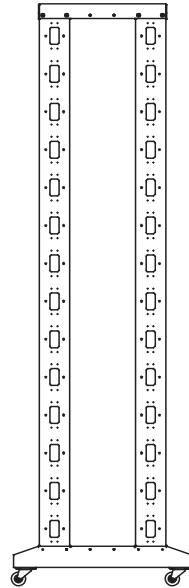
- 1. Vertical rail - 4pcs
- 2. Horizontal beam - 4pcs
- 3. Plinth - 2pcs
- 4. 2" heavy-duty castor (2 pcs with brake) - 4pcs
- 5. Top connection part - 2pcs

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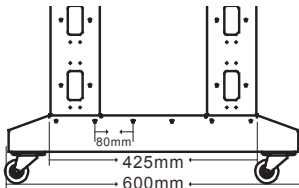
## Dimensions



Front View



Side View



Top View

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## Item List of Accessories Packaging

### Assembly Hardware Kits:






- M6\*12 screw - 72pcs
- M6 Flange nut - 72pcs
- 2" heavy-duty castor -2pcs
- 2" heavy-duty castor with brake -2pcs

### End User Hardware Kits:

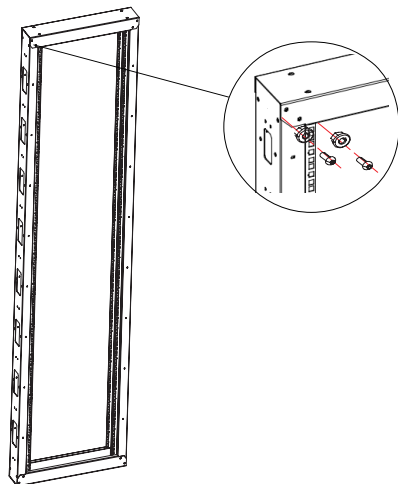
U Capacity  $\leq 27U$ , 20 sets cagenuts ;  $27U < U$  Capacity  $\leq 37U$ , 30sets cagenuts ;  $U$  Capacity  $> 37U$ , 40 sets cagenuts.  
(cagenut : M6\*12 screw & M6 cage nut)

**Tips: Check the quantities of the items before assembly**

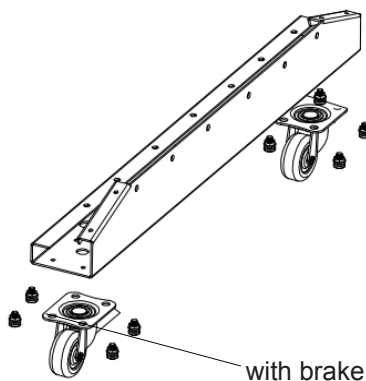
## Diagram of accessories

NO.	FIGURE	DESCRIPTION
1		M6 flange nut
2		M6*12 Screw
3		2" heavy-duty castor
4		2" heavy-duty castor with brake
5		M6 cage nut

## Installation

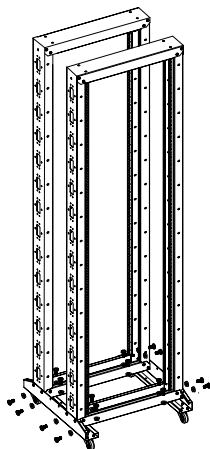


**Step 1: Assembly vertical rails and horizontal beams to form the frame with 32 sets M6\*12 screws and M6 flange nuts.**

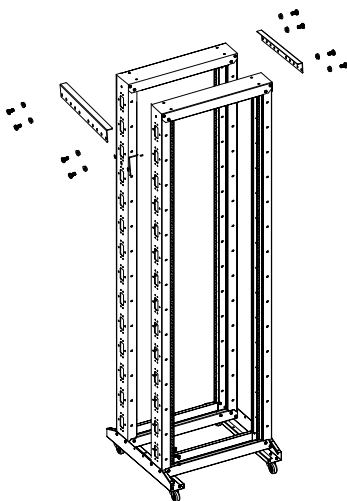


**Step 2: Assembly the castors on the Plinths by 16 sets M6\*12 screws and M6 flange nuts.**

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**Step 3:** Assembly the frame and plinth by 16 sets M6\*12 screws and M6 flange nuts.



**Step 4:** Assembly the top connection part on the frames by 8 sets M6\*12 screws and M6 flange nuts.

**Note:** After assembly, please adjust the diagonal size of the cabinet to ensure homogeneous space for all doors and all doors work well.

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